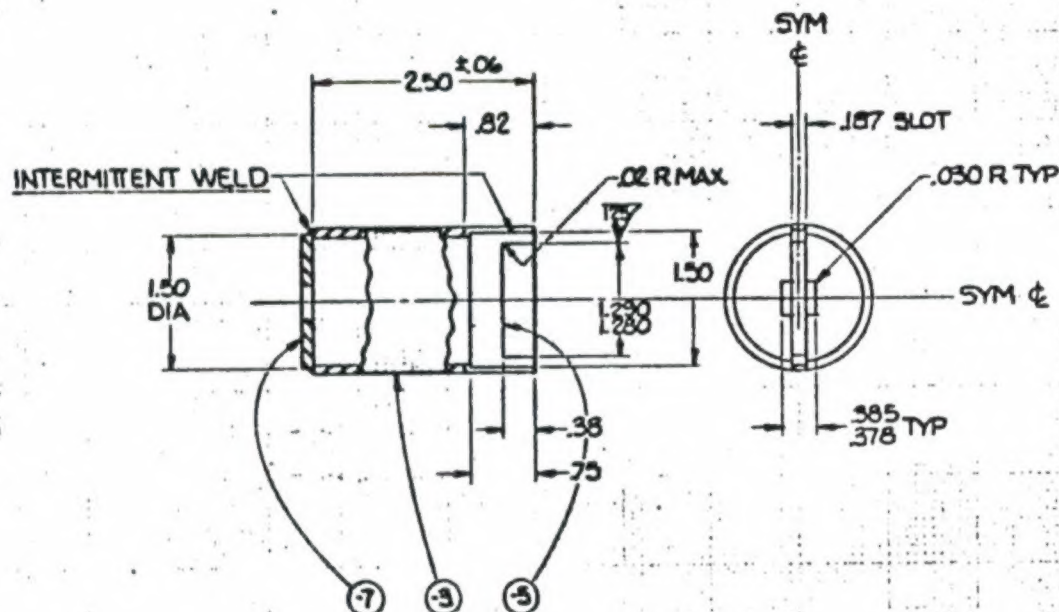


DO NOT SCALE

REVISIONS


SYM	E.O.'S	DESCRIPTION	DRWN	APP'D	DATE

269 A 9225
KIT

SHOP COPY

NOTES:

1. IDENTIFY PER HP8-5 (IMPRESSION STAMP)
2. HEAT TREAT WELDMENT TO Rc 34-38 PER HPI-1
3. WELD PER HP11-1
4. BLACK OXIDE PER HP4-50

1		1	-7	END	1.50 DIA	4130 STEEL	MIL-S-6758	COND OPTIONAL	
		1	-5	BAR	.160 PLATE	4130 STEEL	ANQQ-S-685	COND OPTIONAL	
		1	-3	TUBE	1.625 OD ±.095 WALL	4130 STEEL	MIL-T-6736	COND OPTIONAL	
REQD	PART NO.	REQD	PART NO.	NAME	SIZE	DESCRIPTION	SPECIFICATION		
ASSEMBLY OPP.		ASSEMBLY SHOWN			LIST OF MATERIAL				
				UNLESS OTHERWISE SPECIFIED	DRWN	DEFINEL	2254		
				DIMENSIONAL TOLERANCES	CHK'D	2254			
				3 PLACE DECIMAL ±.010	APP'D	2254			
				2 PLACE DECIMAL ±.03	APP'D	2254			
				ANGULAR ±0°30'	APP'D	2254			
				DIMENSIONS TO BE MET BEFORE PLATING	APP'D	2254			
				CORNER RADIUS .002 ON C' BORES AND SPOT FACES OF 1.250 DIA. OR LESS — .013 RADIUS ON GREATER THAN 1.250 DIA.	APP'D				
NEXT ASSY	USED ON	NEXT ASSY	FINAL ASSY	WRENCH-TAIL ROTOR MS172325 NUT					HUGHES TOOL COMPANY AIRCRAFT DIVISION CULVER CITY, CALIFORNIA  269A 9225
APPLICATION	QTY REQD								
REDUCED SIZE PRINT				SCALE FULL	CODE 02731 SHEET 1 OF 1				